

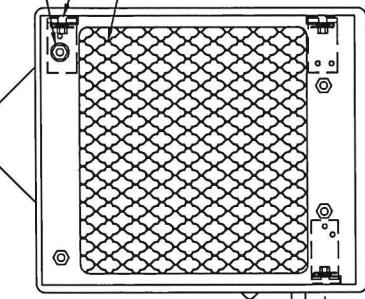
NAS1149F0363P
4X BETWEEN NUT & COVER

13100032 CLIP NUT
(TYP 2 PLCS)

ES04070-2 SCREEN
INSTALLED UNDER
EVAP INLET COVER

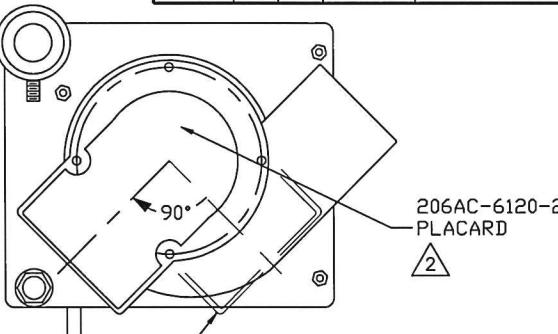
CUT OPENINGS IN PLASTIC
CASING FOR -10 & -11 ANGLES.

INSTALL SECO-7A8
DURING RE-ASSEMBLY



NAS1149D0332K WASHER
MS35207-263 SCREW
(MATCH DRILL Ø0.234 TO
206AC-4110-12 ANGLE) (3)

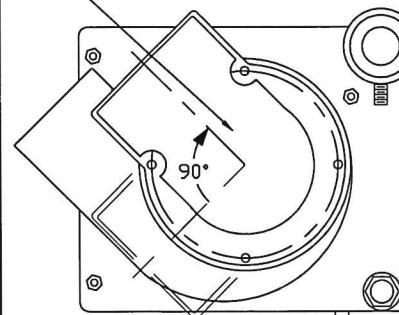
-1 ASSEMBLY



ES75200-1 EVAPORATOR
ROTATE MOTOR/HOUSING
90° CW AS SHOWN

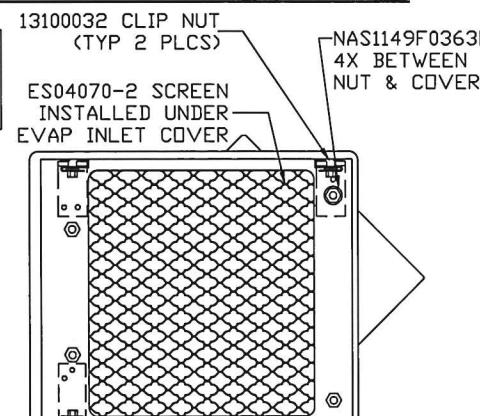
206AC-6120-3
PLACARD

CUT OPENINGS IN PLASTIC
CASING FOR -10 & -11 ANGLES.
INSTALL SECO-7A8
DURING RE-ASSEMBLY



ES75200-2 EVAPORATOR
ROTATE MOTOR/HOUSING
90° CW AS SHOWN

-2 ASSEMBLY



NAS1149D0332K WASHER
MS35207-263 SCREW
(MATCH DRILL Ø0.234 TO
206AC-4110-12 ANGLE) (3)

PROTO

N/C

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1-3	A		07/11/94	DIM 0.400 WAS 0.735 ADDED R0.190 & 0.250 & NOTE, DIM Ø0.234 WAS Ø0.201	REB	REB	REB
1-3	B		04/05/95	ADDED NOTCHES -10 ANGLE & HOLES -11 ANGLE	REB	REB	REB
1-3	C		08/22/08	07/30/07: ADDED 206AC-6120-2/-3, MS27039-1-10, & NAS1149D0332K. 08/22/08: FINISH WAS 'POWDER COAT HB FULLER CO. IF-2497 BLACK TEXTURE TGIC'. ADDED VIEW OF MOTOR ORIENT TO -1/-2. SHT3 TITLE WAS 'SUPPORT ASSEMBLIES'. MS35207-263 WAS MS27039-1-10.	REB	LS	REB
1, 3	D		08/10/12	04/17/09: SPECIFIED MOTOR/HOUSING POSITION WAS 180° FROM AS SHOWN FOR -1. ADDED NOTE 2, ES04070-2 QTY WAS 'A/R'. 01/18/12: ADDED ALTERNATE FINISH SPECIFICATION, ITEMS -10,-11,-12: POWDER COAT BLACK PER C241-BK303 SEMIGLOSS HYTEXT	REB	LS	REB
3	E		10/07/15	SHT. 3 - ADDED FLAT PATTERN TO -12 ANGLE	JT	LS	JT
1	F		11/09/18	ADDED 4X NAS1149F0363P WASHERS TO BOTH ASSYS, ADDED NOTE 3, ADDED BY COLUMN TO REV BLOCK	ZA	LS	CJR
1	G		08/26/21	ADDED SECO-7A8 SEC0 SEAL, UPDATED CLIP NUT P/N TO 13100032.	DT	ZH	DT

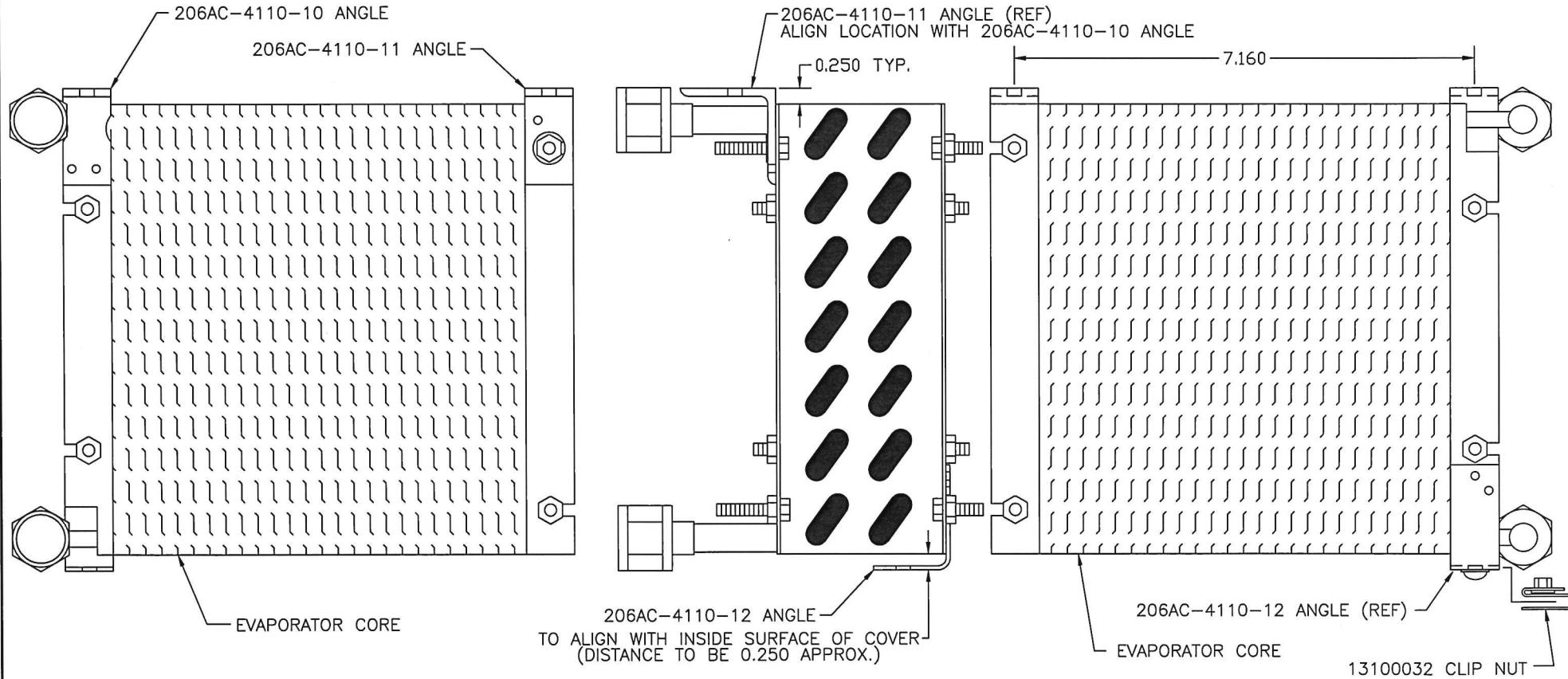
NOTES:

1. EVAPORATOR CORE INLET AND OUTLET ARE ALONG INBOARD SIDE OF ASSEMBLY. RE-SEAL ASSEMBLY AROUND COVER SPLIT LINE, INLET AND OUTLET PLUMBING, AND -10 & -11 ANGLES WITH PERMATEX BLACK RTV#16B (OR EQUIV.)
2. APPLY PLACARD IN PLACE OF MANUFACTURER'S PLACARD ON MOTOR HOUSING.
3. APPLY SILICONE BETWEEN BRACKET & HOUSING AFTER CLIPNUT IS INSTALLED

- CONFIDENTIAL INFORMATION -
THE INFORMATION AND DATA CONTAINED HEREIN
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE;
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATED
FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR
WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.

1	1	SECO-7A8	SECO SEAL
4	4	NAS1149F0363P	WASHER
1	1	MS35207-263	SCREW
1	1	NAS1149D0332K	WASHER
1	1	ES04070-2	SCREEN, 7.0 in X 6.375 in
5	5	1624-0411	RIVET
3	3	13100032	CLIP NUT (ALT: 130012)
1	1	206AC-6120-3	PLACARD
1	1	206AC-6120-2	PLACARD
1	1	206AC-4110-12	ANGLE
1	1	206AC-4110-11	ANGLE
1	1	206AC-4110-10	ANGLE
1	1	ES75200-2	EVAPORATOR
-2	-1	ES75200-1	EVAPORATOR
ASSY. ASSY		PART NUMBER	DESCRIPTION
QTY. QTY.			
Paravion® Inc. Technology		TITLE	DRAWING NO.
		FORWARD EVAPORATOR ASSEMBLY	206AC-4110
DRAWN BY	APRVD. BY	CHK'D. BY	DATE
RHSM	REB	BR	11/30/93
REV	ECO		
G			
DO NOT SCALE DRAWING			
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SHEET			
1	OF	3	

MODIFIED ES75200-1 EVAPORATOR CORE SHOWN

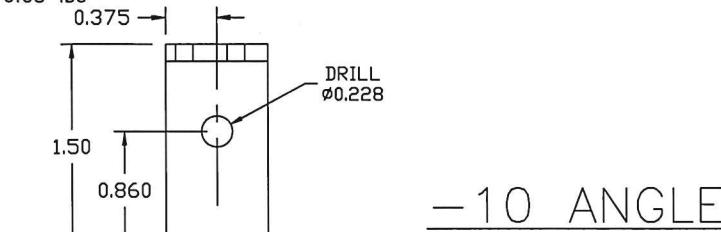
-1 ASSEMBLY SHOWN-2 ASSEMBLY OPPOSITE

NOTE: INSTALL ALL ANGLES USING 1624-0411 RIVETS

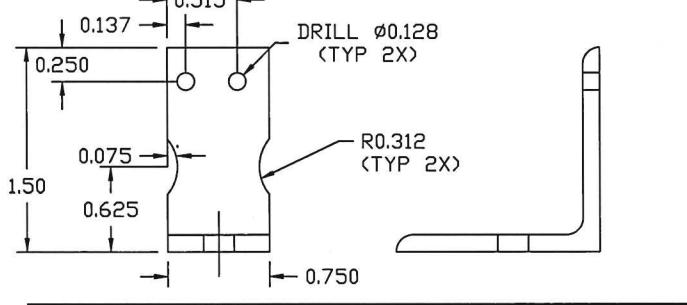
Paravion™ Inc. Technology		TITLE		DRAWING NO.	
		FORWARD EVAPORATOR ASSEMBLY		206AC-4110	
DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV G	ECO
RHSM	REB	BR	11/30/93		
DO NOT SCALE DRAWING					SHEET
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RELEASE DATE 2023.04.11 - REF ECR 506

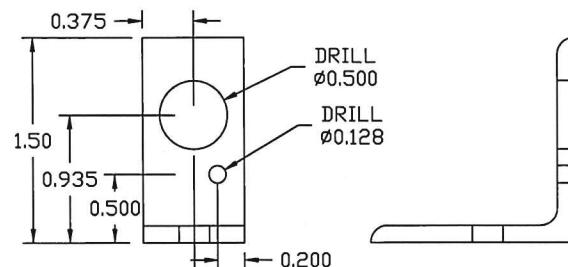
MATERIAL: 6061-T6 QQ-A-200/8
 STOCK: 0.125 X 1.5 X 1.5 ANGLE
 FINISH: BLACK C241-Bk303-SEMITLOSS HYTEX CARDINAL POWDER COAT.
 ALTERNATE: BLACK C241-Bk303-SEMITLOSS HYTEX CARDINAL POWDER COAT.
 WEIGHT: 0.03 lbs



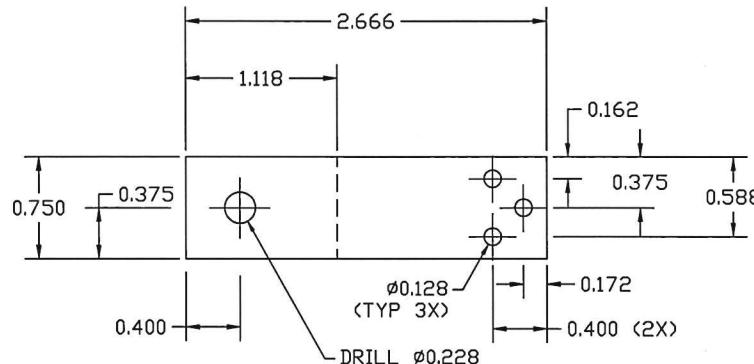
-10 ANGLE



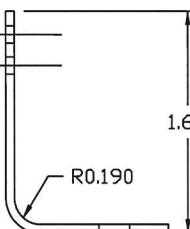
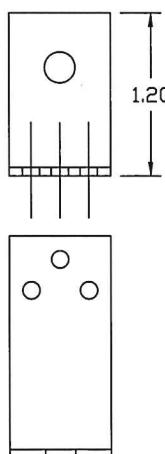
-11 ANGLE



MATERIAL: 6061-T6 QQ-A-250/11
 STOCK: 0.063 SHEET
 FINISH: BLACK POLYESTER TGIC POWDER COAT CARDINAL T006-BK05 (OR EQUIV.)
 ALTERNATE: BLACK C241-Bk303-SEMITLOSS HYTEX CARDINAL POWDER COAT.
 WEIGHT: 0.01 lbs



FLAT PATTERN



-12 ANGLE

Paravion® Inc. Technology		TITLE FORWARD EVAPORATOR ASSEMBLY		DRAWING NO. 206AC-4110	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D. BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	BR	11/30/93
.X	= ± .1				
.XX	= ± .05				
.XXX	= ± .010				
ANGLES	= ± 1°				
THREADS:		DO NOT SCALE DRAWING			
INTERNAL=CLASS 2B	EXTERNAL=CLASS 2A	© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			
N/C		SHEET 3 OF 3			